

P. 04

318 8389111

FORE-MACHINE

66-80-339 SEP-08-99

		ITEM	MANUFACTURER NO.
3	0-040-295 NUT	ON FROM	204-040-100 PINION
4	0-040-294 NUT	ON FROM	204-040-290 RACE
5			204-040-203

1 BREAK SHARP EDGES .015 APPROX

NOTES :

T101368

A

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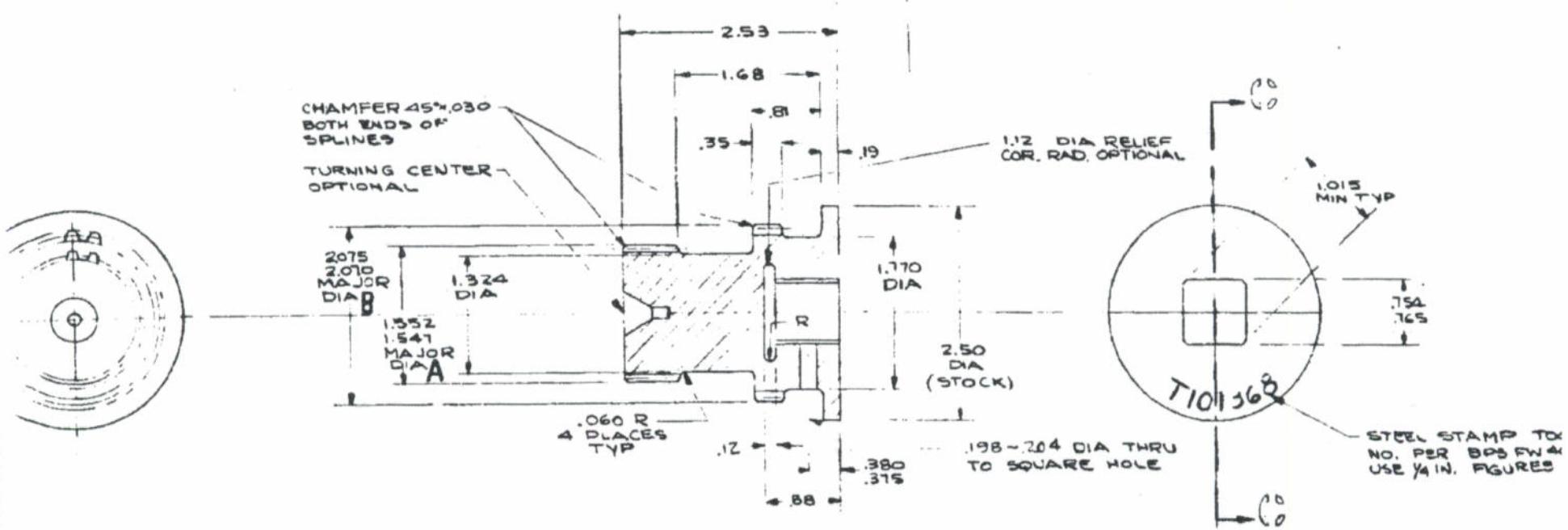
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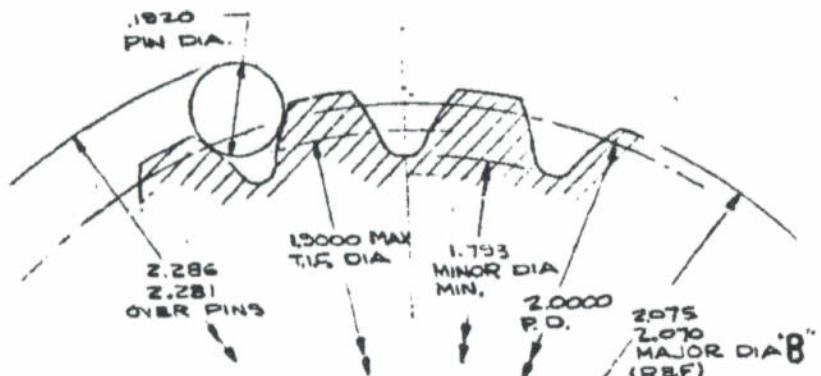
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REVISIONS		
ITEM	DESCRIPTION	DATE APPROVED
1	REMOVED 1/4 REGMTS	11-4-58 E. COOK, M.A. F.G.



SECTION 6-000

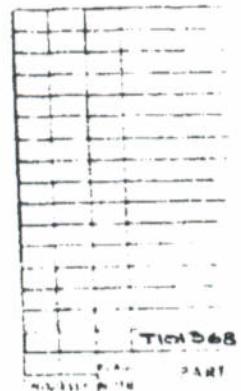
I	T101368	INSTALL REMOVE	204-040- NUT
II	T101367 T101368	INSTALL REMOVE	204-040- NUT



DETAIL SPLINE
FLAT OR FILLET ROOT - OPTIONAL SIDE FIT
SCALE: 5 X SIZE

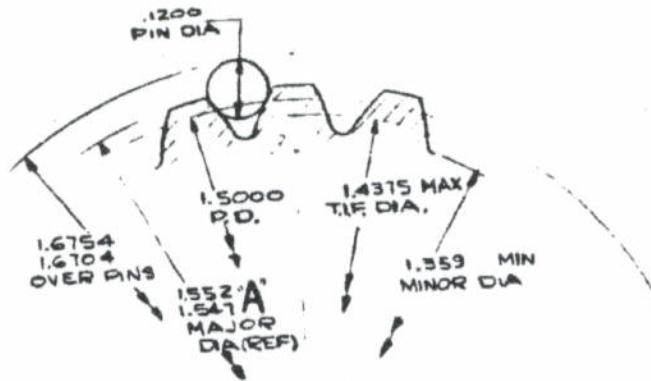
NUMBER OF TEETH — 20
DIAMETRAL PITCH — 19.20
PRESSURE ANGLE — 30°

CIRCULAR PITCH — .3142
BASE CIRCLE DIA — 1.7321



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DETAIL SPLINE
FLAT OR FILLET ROOT - OPTIONAL : SIDE FIT
SCALE : 5 X SIZE

NUMBER OF TEETH — 24
DIAMETRAL PITCH — 16/52
PRESSURE ANGLE — 30°

CIRCULAR PITCH — .1963
BASE CIRCLE DIA — 1.2990